by Fuwong License Plate


## License Plate

## Maker 101:

## 05 Plate Border

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border types

## What is plate border?

Before defining license plate borders, firstly we need to know that the license plate includes 2 types, that is $1^{-}$ layer plate \& 2-layer plate.
The 1-layer plate border is totally different from 2layer plate border.

Differences
1-layer plate border:

- Height:Up-embossed(higher than body part of plate) \& Down-embossed (lower than body part of plate)
- Fast Link -

What is License Plate Type?


- Shape: close to semicircle;
- Need painting after embossing
- Width: 3mm-4mm

2-layer plate border:

- Height: either Up-embossed or down-embossed is available
- Shape: close to flat
- No need painting after embossing
- Width: 5mm, $6 \mathrm{~mm}, 7 \mathrm{~mm}$

Similarity
The plate border is very imporant for both 2 license plate types, especially for 2-layer plate. It plays an crucial and necessary role in the plate embossing and painting process to balance strength on the plates.

## P.S.

There is Flat Border Type in 1-layer \& 2-layer plate embossed by electric embossing machine in some country as well. And embossed border is more encouraged.

License Plate Maker 101

## Plate Border (Up-embossed)

2-layer plate border


1-layer plate border


# Plate Border (Down-embossed) 



1-layer \& 2-layer plate border

## Plate Border (Flat)



1-layer \& 2-layer plate border

## Reference - Relative machines for

 finishing blank platesa. Embossing Machine

Hydraulic press machine: Electric, semi-automatic embossing press. Manual press machine: Emboss by hand / with man power.

## b. Painting Machine

Hot stamping machine: Electric, painting by hot stamping foil rolls.
Roller coating machine: Electric, painting by ink.


## Contact Us

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